



# Power source for plating of small capacity DCAUTO HKD-G Series

Product Lineup

15VDC series

5A • 10A • 20A • 30A • 50A • 100A • 200A • 300A

**8VDC** series 5A · 10A · 20A · 30A · 50A · 100A · 200A · 300A

Full model change of the well-reputed **DCAUTO** model with high reliability and stability



### Energy conservation

- (1) High efficiency: Realized further energy saving from the existing models by mounting our own high efficiency switching circuit.
- (2) High power-factor: Largely decreased input current from the existing models by power factor correction circuit (PFC)

### Improved environmental resistance and maintainability

Expanding range of fan models that contribute to improve environmental resistance and maintainability.

Stacking possible

## Operability

Following the operation method and operability of the existing models enable to facilitate replacement.

### Enable to control "Plating solution" and "Plating thickness"

DC integrating Ah meter function is equipped as standard.

# Improved reliability

Space saving

The built-in fan auto-diagnostic function detects errors in advance to prevent unintended output stoppages.

Max. 37% down-sizing compared to the existing models.

### Cinks with other devices and external data management

Enables to manage and data control of multiple rectifiers with external devices by adding optional external output terminal.

# The various operating modes can handle myriad plating conditions

DC mode, "Single-phase full-wave mode", and "Chopper mode" are equipped as standard features. "GOLDWAVE mode" is also available as an option.

\* For details, please inquire to our sales staff in charge.

# **DCAUTO HKD-G Series** Power source for plating of small capacity

#### **Common Specifications**

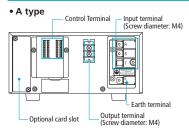
Control method		PWM control switching method			
Input Specifications	Voltage		Single Phase	100/200V switching*1 100V–110V/200V–230V*2 Except, 15V100A is exclusive use for single-phase 200V	
			Three phase	200/400V switching*1 200V–220V/380V–440V	
	Frequency		50/60Hz		
	Voltage Tolerance		±10%		
Output Specifications	Control		Constant current or Constant voltage		
	Accuracy (Warranty) Range		10% to 100% of rated value (Current/Voltage)		
	Accuracy	Variance of Input Power	Rated value ±0.5% or below		
		Load Variance	Rated value ±0.5% or below		
	Ripple		RMS 1% or below (of rated value at rated input/output)		

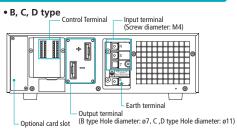
\*1: Input voltage is automatically detected and can be selected with a single press of a button \*2: 120V, 208V can also be manufactured. Please consult with us for details.

#### **Product List**

	Output Voltage	8V	15V		
utput Current		Standard Product	Standard Product		
	Input	Single phase			
5A	Input kVA	0.11	0.14		
5A	External Dimension	A ty	/pe		
	Cooling Method	Natural cooling			
10A	Input	Single phase	e 100/200V		
	Input kVA	0.15	0.22		
104	External Dimension	A ty			
	Cooling Method	Natural			
	Input	Single phase			
20A	Input kVA	0.23	0.37		
20A	External Dimension	A type			
	Cooling Method	Natural			
	Input	Single phase	e 100/200V		
30A	Input kVA	0.32	0.54		
30A	External Dimension	A ty	/pe		
	Cooling Method	Natural cooling			
	Input	Single phase	e 100/200V		
50A	Input kVA	0.53	0.90		
JUA	External Dimension	B ty	/pe		
	Cooling Method	Forced air cooling			
	Input	Single phase 100/200V	Single phase 200V*3		
100A	Input kVA	1.01	1.76		
1004	External Dimension	B typ	ne*3		
	Cooling Method Forced air cooling				
	Input	Three phase 200/400V (Switching)			
200A	Input kVA	2.56	3.92		
200A	External Dimension	C ty	/pe		
	Cooling Method	Forced air cooling			
	Input	Three phase 200/-	400V (Switching)		
2004	Input kVA	4.00	6.38		
300A	External Dimension	D ty	/pe		
	Cooling Method	Forced ai	r cooling		

#### Unit Back





# **Functions List**

		●: Standard/○: Optic
Model		HKD
Output Current		5 to 300A
	Panel start/stop	•
	External start/stop	•
	Output adjustment	•
	CC/CV selection	•
	Output waveform selection	•
	Digital voltmeter	•
	Digital current meter	•
	Ah preset counter	•
	Ah total counter	•
Function	External command	0
	Output current monitor	0
	Output voltage monitor	0
	Error outputs	0
	Open field network*4	0
	RS-485 communication	•
	Remote control	0
	Soft start	•
	Crossover control	0
	Initial current setting	•

4: We provide dedicated PCBs for "DeviceNet", "CCLink", and "Ethernet" respectively

#### **External dimensions**

Chassis Tuna	Case Dimensions (mm)			Mass
Chassis Type	W	н	D	(Approx.) (kg)
A type	285	145	335	7
B type	420	145	335	10
C type	420	145	500	18
D type	420	145	670	24

Model HKD-@@@@@G

Rated Output Voltage Rated Output Current (8:8V 15:15V) (10:10A (100:100A)

#### **External Connections**

• Control Terminal HKD				(D
XD1 XD2 RI1 RI2 TC1 TC2 RG		SD+ SD- RD+ RD- PC1 PC2 RV		

XD1	External ON/OFF*5			
XD2	External ON/OFF**3			
RI1	Preset counter reset*5			
RI2	Preset Counter reset			
TC1	- Total count up output signal*6			
TC2				
RG	Power output for remote control (-)			
SD+				
SD-	Remote control/			
RD+	external communication function			
RD-				
PC1	Preset count up output signal*6			
PC2				
RV	Power output for remote control (+)			
nich is car	ich is capable of switching on/off DC 30V 20mA			

How to read the model

\*5: For actuation, use a contact signal which is capable of switchi \*6: Contact rating is AC125V 0.4A/ DC30V 0.5A (Resistive Load).

As peripheral equipment for Metal Surface Treatment power supply, Ultrasonic Cleaning Systems (CleanRex) that requires for cleaning process of plating pre-treatment is separately available.

Caution

Read and understand the entire Operating Manual and your employer's safety practices before installing, or using the equipment. Do not install the equipment in an area where water, high humid, steam, dust or oil are located. It may cause damage to the equipment or result in a fire or electrical shock.

\*SanRex and DCAUTO are trademarks or registered trademarks of Sansha Electric Manufacturing Co., Ltd. \*DeviceNet is a trademark of ODVA, Inc. \*CC-Link is a trademark or a registered trademark of CC-Link Partner Association.

\*Ethernet is a trademark or a registered trademark of Fuji Xerox Co., Ltd. \*Some of the products named in this flyer are trademarks or registered trademarks of their respective holders. None of these organizations are affiliated with Sansha Electric, nor do they sponsor or endorse Sansha Electric products. Please note that the parts such as fan or fuse needed to be replaced are chargeable when replacing. Also, keep accessory parts in a safe place.

\*Please contact us if the equipment is used for any other applications not specified in this flyer. \*Specifications are subject to change without any notice.

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<sup>\*3: 3-</sup>phase 200V/400V devices are also available. External dimension for 3-phase 200V /400V devices is C type. Ask for a consultation